



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Rush Ship Friday

D2196

Job Sheet 174335



Part No: D2196

Job Qty: 2 ea

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Due Date: 4/6/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IPP REV:A 12.01.05 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/5/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	2 pcs		4/5/18	0.00	0.50	Small Fab-3		
120	QC	2 pcs		4/5/18	0.00	0.00	QC5		
130	Powdercoat	2 pcs		4/6/18	0.00	0.20	Powdercoat1		
140	QC	2 pcs		4/6/18	0.00	0.00	QC3		
180	Packaging	2 pcs		4/6/18	0.00	0.00	Packaging3		
190	QC21-SA	2 Ea		4/6/18	0.00	0.00	QC21		

Part Op 110 - Assemble as per DWG.

Descriptions: 130 - START TIME: _____ OVEN TEMPERATURE: *320°* FINISH TIME: _____

11 138760 START: 7:40 O.V.T: 320° FINISH: 9:10.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2196-1	Bracket	2 Ea (1 ea)	90-Start up Operation	<i>5052478</i>
D2196-2	Bracket	2 Ea (1 ea)	90-Start up Operation	<i>3052480</i>
D2196-3	Spacer	2 Ea (1 ea)	90-Start up Operation	<i>3052865</i>
MS20470AD4-14 <i>1/13</i>	Rivet	12 Ea (6 ea)	90-Start up Operation	<i>5058148</i> <i>F/M1310490</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2196-1	2	0	0
	D2196-2	2	0	0
	D2196-3	2	0	0
	MS20470AD4-14	12	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																													
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Description Work Order Deviation		Disposition		Completed By																																																																																											
Part: D2196 Job No: 174335 Serial No/Batch: S058641 Revision: D Inspector: _____ Date: 04/06/18		Part: D2196 Job No: 174335 Serial No/Batch: S058641 Revision: D Inspector: _____ Date: 04/06/18		Lead hand / Supervisor Approval Verification																																																																																											
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1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

ORDER ACKNOWLEDGEMENT

CUSTOMER

Customer Code: CHELI02

Sold To: Heliswiss Iberica SA

Hangar 4, Lado Norte, Aeropuerto De Sabadell,
Barcelona
08205 Sabadell
Spain
Phone: 011 34 93 720 6090
Fax: 34-937-100130

Ship To: TSA, Seibersdorf Depot, Austria
CE and CF building at Forschungszentrum
2444 Seibersdorf
Austria

ORDER

Order No : 3662

Date: 2/22/18

Ship-To Contact: ROWLANDS Aled Prys

Email: aled.prys.rowlands@ctbto.org

Cust PO No: 1800039

FOB: Shipping Point

Ship Via: FedEx Intl Priority

Freight Terms: Third Party Billing

Terms: Net 30

INCO Terms: Ex Works

Order Taker: Kinga Lysiak

Order Taker Phone:

Order Taker Email: klysiak@dartaero.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	4/10/18	4/10/18	D2196	Bracket Assembly	1	pcs	\$734.00USD	pcs	\$734.00 USD
				15% Discount Distributor			-15.00		\$-110.10
Sub Total									\$623.90 USD
Grand Total									\$623.90 USD

ORDER NOTES

Custom Clearance To Be Billed To Receiver

Duties & Taxes To Be Billed To Receiver

Ship Order As Soon As Possible

Ship Order Complete

Use Unit/List Price On Shipping Documents

B+R

W

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200

Fax: 613 632 5246

accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

Latest Revision Provided Unless Otherwise Requested

Plex 3/13/18 12:33 PM dart.lysiak.kinga

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Date :	Step #:	QTY Effective :		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
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